

1 METHOD AND KIT FOR SECURING AN UPWARDLY ACTING CARGO

2 CONTAINER DOOR

3 FIELD OF THE INVENTION

4 The present invention relates to a method and kit for
5 modifying a pre-existing cargo container latch assembly for an
6 upwardly acting door to accept a high security sliding bolt
7 lock.

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9 BACKGROUND OF THE INVENTION

10 Cargo carrying vehicles, e.g. box trucks, tractor trailers
11 and the like, that traverse public roadways are constantly
12 subjected to the danger of cargo theft. Most cargo thefts
13 occur when the truck is parked, such as at a truck stop, rest
14 area or café. However, thieves are constantly devising new
15 methods of stealing cargo, and thefts may now occur while the
16 vehicle is in motion. These thefts result in losses to the
17 vehicle owner, the insurance carrier, and indirectly to the
18 public at large.

19 One of the most common door and latch combinations
20 includes an upwardly acting door having a pivoting latch as is
21 taught in U.S. Patent No. 3,642,314.

22 Persons familiar with the manufacture, installation and
23 maintenance of doors, particularly upward acting tractor
24 trailer type doors, have long been aware that the latch

1 structures of such doors are subject to unusually rough
2 treatment, even under substantially normal operating
3 conditions. Container doors and their lock structures are
4 constantly exposed to the weather and are often strained by the
5 loads carried in the container or battered by external
6 obstructions. In addition the latches and doors are often the
7 subject of attempted unauthorized entry.

8 In order to prevent unauthorized entry into the cargo area
9 of a van or truck, the trucking industry has in the past
10 employed numerous varieties of doors and latching mechanisms.
11 Generally, the door and latch structure is provided with some
12 type of locking mechanism, typically a padlock having a U-
13 shaped shackle, which releasably holds the door latch handle in
14 the engaged position.

15 For example, U.S. Patent No. 3,740,978, teaches a latch
16 and lock assembly for use on an overhead type cargo door. The
17 assembly includes a catch pin mounted to the bed portion of the
18 truck or similar vehicle and a latch mechanism mounted upon the
19 lower portion of the truck or van door. The latch mechanism
20 includes an elongated handle pivotally mounted upon the lower
21 portion of the door. The handle includes a C-shaped portion on
22 its distal end which cooperates with the locking assembly. The
23 lock assembly includes a bracket that is mounted to the lower
24 portion of the door. The bracket is constructed having a

1 generally rectangular shape with one closed end wall. Attached
2 to the closed end wall is a pair of steel rods which take the
3 place of a standard U-shaped padlock shackle. The padlock body
4 is attached to the steel rods in a conventional manner to allow
5 limited movement of the body. In operation the latch handle is
6 rotated to latch the door and the lower end of the C-shaped
7 portion of the handle passes between the lock shackles. The
8 lock body can thereafter be pushed inwardly to engage the lock
9 thereby locking the door in place. The lock body is releasable
10 by a key; after release the lever can be moved into a release
11 position and the door opened.

12 U.S. Patent No. 5,737,946 teaches a semi-trailer anti-
13 theft device. The device includes a shield which extends over
14 and substantially encloses both the cargo door latch handle and
15 the padlock. The shield includes an elongated front panel
16 which extends across the latch handle. At one end of the front
17 panel on the rear side is a forked member which can be inserted
18 around the pivot pin of the latch handle to allow the shield to
19 be swung into alignment with the latch handle. The opposite
20 end of the shield is constructed as a padlock guard having a
21 rearwardly extending flange which extends over the top of the
22 padlock and a lock plate covering the face of the padlock. A
23 locking web also extends rearwardly from the front panel below
24 the flange. The locking web includes an aperture arranged to

1 allow the padlock shackle to pass through. In operation, the
2 forked end of the shield is slid over the pin of a latched door
3 lever and rotated downwardly until the padlock can be slid
4 through the handle and the locking web.

5 U.S. Patent No. 6,058,745, teaches a padlock cover
6 assembly for covering U-shaped shackle padlocks on latching and
7 locking doors. The elongated boxlike cover is secured to one
8 of doors via a pivoting hinge which allows the cover to pivot
9 along two axis. A padlock mounting bracket is secured to the
10 second door. In operation, an unlocked padlock is placed
11 through the mounting bracket. The cover is rotated over the
12 unlocked padlock and pushed upward to engage the padlock. As
13 the padlock is engaged a pawl formed on the back of the cover
14 is advanced between the padlock shackle and the upper surface
15 of the padlock body. As the cover is pivoted to advance the
16 padlock to a closed position, the pawl extends into
17 interlocking engagement with the shackle of the padlock. To
18 unlock the padlock, the cover is provided with an aperture in
19 its lower portion for access with a key.

20 The U-shaped shackle padlocks utilized in the prior art are
21 easily cut with readily available bolt cutters or frozen and
22 broken with a compressed gas source, such as a fire
23 extinguisher. In addition, because the padlocks are not
24 attached to the trailer door they are often misappropriated or

1 lost. Accordingly, the cost of padlock replacement often
2 reaches thousands of dollars per year for an average size
3 trucking company.

4 The prior art has also suggested the use of latching
5 mechanisms constructed specifically for attachment to the
6 container door. For example, U.S. Patent No. 3,893,722,
7 discloses a latch and lock assembly for use on an overhead type
8 cargo door. The assembly includes a catch pin mounted to the
9 bed portion of the truck or similar vehicle and a latch
10 mechanism mounted upon the lower portion of the truck or van
11 door. The latch mechanism includes an elongated handle
12 pivotally mounted upon the lower portion of the door. The
13 handle includes a C-shaped portion on its distal end which
14 cooperates with the locking mechanism. The locking assembly is
15 mounted to the lower portion of the door within a box type
16 bracket. Within the bracket is a spring loaded lever and a
17 keyed cylinder. In operation the latch handle is rotated to
18 latch the door and the C-shaped portion of the handle engages
19 the spring loaded lever to lock the door in place. To release
20 the lever a key is used to rotate the spring loaded lever into
21 a disengaged position, allowing the handle to be rotated.

22 Latching mechanisms such as the one described above often
23 become inoperable due to the rough treatment which truck doors
24 receive and, as a result of the one piece construction they

1 require replacement of the entire latch mechanism for repair.
2 In addition, it is often desirable for a driver to transfer a
3 lock from one cargo container to another to minimize the number
4 of persons that have access to keys for a locking mechanism, an
5 impossible task for a one piece lock and latch mechanism. The
6 one piece devices become cumbersome, requiring transference of
7 the latch keys with each transfer of the container.

8 Accordingly, what is lacking in the prior art is a cost
9 effective locking assembly for use with an upwardly acting
10 cargo container door. The locking assembly should achieve
11 objectives such as reliable security and lock transferability.
12 The locking assembly should include packaging flexibility for
13 installation on various trailer door configurations with
14 minimal modification of the original latching mechanism. The
15 lock should be capable of withstanding the harsh environment of
16 the trucking industry and should allow for easy replacement and
17 repair.

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1 **SUMMARY OF THE INVENTION**

2 The present invention provides a method and kit for
3 assembling a high security latch and lock assembly for an
4 upwardly acting cargo container door. More specifically, the
5 instant invention provides a secure and transferable lock
6 assembly engagable with a preexisting cargo container latch
7 assembly for holding the latch handle in the latched position.

8 Cargo containers for truck use generally include a bed
9 portion, a left side wall, a right side wall, a front wall, a
10 roof panel and an upward acting door. The upward acting door
11 is generally comprised of a plurality of horizontally hinged
12 sections which are disposed in a substantially vertical plane
13 when the door is closed, and in a substantially horizontal
14 plane near the roof panel when the door is open. Pivotally
15 mounted upon a lower portion of the upward acting cargo
16 container door is a latch. The latch typically includes a
17 backing plate secured to the rear surface adjacent a lower
18 portion of the door. The backing plate includes an axle
19 secured thereto and a hub rotatably supported on the axle. An
20 elongated handle and an arcuate catch are secured or integrally
21 formed to the hub with the handle extending substantially
22 radially from the hub. The distal end of the handle includes
23 an integrally formed depending tab having an aperture drilled
24 generally parallel to the handle. The arcuate catch extends

1 from the hub and is adapted to cooperate with a catch pin
2 mounted to the bed portion of the cargo container. The latch
3 is manually rotatable between a latched position and an
4 unlatched position. A latched keeper includes an integral hub
5 pivotally mounted on a pivot pin secured to the backing plate;
6 the latched keeper having a downwardly and frontwardly
7 projecting flange integrally formed on its hub, the flange
8 having an opening which aligns with the aperture in the
9 depending tab of the handle when the latch is in the latched
10 position, for receiving a conventional U-shaped shackle
11 padlock.

12 The instant invention modifies the latch mechanism
13 described above to include a sliding bolt lock by removing the
14 latched keeper from the backing plate and positioning a sliding
15 bolt lock adjacent to the distal end of the handle when the
16 handle is in a latched position so that the sliding bolt
17 portion of the sliding bolt lock engages the handle to prevent
18 rotation thereof in a locked position. The sliding bolt lock
19 can then be secured to the lower portion of the door utilizing
20 a plurality of L-shaped tabs secured to the body portion of the
21 sliding bolt lock. The L-shaped tabs each include a vertical
22 portion and a horizontal portion, wherein the vertical portion
23 is secured to the body portion of the sliding bolt lock and the
24 horizontal portion includes at least one aperture therethrough.

1 The tabs may be attached to the backing plate with standard
2 fasteners or weldments.

3 In an alternative embodiment the sliding bolt lock may be
4 supplied with a casing for releasably securing the sliding bolt
5 lock adjacent to the end portion of the handle. The casing
6 would include an inner surface and an outer surface with the
7 inner surface having a conjugate shape to the body portion of
8 the sliding bolt lock. The casing also includes a small
9 aperture which is adapted to cooperate with a spring pin built
10 into the body of the lock. Depressing the spring pin while the
11 sliding bolt is in an unlocked position allows the lock to be
12 inserted or removed from the casing. A plurality of L-shaped
13 tabs are secured to the outer surface of the casing for
14 attachment to the lower portion of the door. Each of the L-
15 shaped tabs include a vertical portion and a horizontal
16 portion, wherein the vertical portion is secured or integrally
17 formed onto the outer surface of the casing and the horizontal
18 portion includes at least one aperture therethrough. The tabs
19 may be attached to the backing plate with standard fasteners or
20 weldments.

21 Accordingly, it is an objective of the present invention
22 to provide a kit for improving the security provided by a latch
23 and lock structure for an upwardly acting cargo container door.

24 Another objective of the present invention is to provide

1 a method for improving the security provided by a latch and
2 lock structure for an upwardly acting cargo container door.

3 An additional objective of the present invention is to
4 provide a lock mechanism for an upwardly acting cargo container
5 door which prevents pilferage of the lock mechanism and
6 minimizes the possibility for unauthorized opening of the lock.

7 Yet another objective of the present invention is to
8 provide a lock kit for an upwardly acting cargo container door
9 that allows lock portability while minimizing the possibility
10 of lock misappropriation and/or loss.

11 Other objects and advantages of this invention will become
12 apparent from the following description taken in conjunction
13 with the accompanying drawings wherein are set forth, by way of
14 illustration and example, certain embodiments of this
15 invention. The drawings constitute a part of this
16 specification and include exemplary embodiments of the present
17 invention and illustrate various objects and features thereof.

1 BRIEF DESCRIPTION OF THE FIGURES

2 Figure 1 is a front view partially in section illustrating
3 a prior art latch mechanism for an upwardly acting cargo
4 container door;

5 Figure 2 is a front view partially in section illustrating
6 one embodiment of the modified latch mechanism of the present
7 invention;

8 Figure 3 is a top view partially in section illustrating
9 a top view of the modified latch mechanism of the present
10 invention;

11 Figure 4 is a section view along lines 1-1 of Figure 2
12 illustrating the cooperative engagement between the handle and
13 the sliding bolt lock of the present invention;

14 Figure 5 is a front view partially in section and
15 partially exploded illustrating an alternative embodiment of
16 the present invention

17 Figure 6 is an end view of the alternative embodiment
18 illustrated in Figure 5.

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1 DETAILED DESCRIPTION OF THE INVENTION

2 Although the invention is described in terms of a
3 preferred specific embodiment, it will be readily apparent to
4 those skilled in this art that various modifications,
5 rearrangements and substitutions can be made without departing
6 from the spirit of the invention. The scope of the invention
7 is defined by the claims appended hereto.

8 Referring to FIG. 1, the latch and door structure utilized
9 in the instant invention is comprised of a latch assembly 10
10 mounted on the lower portion of an upwardly acting door 12 for
11 engagement with a catch pin assembly 14 that is mounted in the
12 bed 16 of a conventional cargo container for a truck or van.
13 The door 12 is generally comprised of a plurality of
14 horizontally hinged sections which are disposed in a
15 substantially vertical plane, when the door 12 is closed, and
16 in a substantially horizontal plane near the roof of the van
17 when the door is open. A resiliently flexible weather seal 18
18 is mounted on the lower edge of the door 12 and is engageable
19 with the bed 16 in a conventional manner for conventional
20 purposes.

21 Still referring to FIG. 1, the catch pin assembly 14 is
22 comprised of an elongated, substantially rectangular casing 20
23 having a top flange 22, a pair of side walls 24 (only the back
24 being shown) and a pair of end walls 26 and 27 and a catch pin

1 34. The side walls and the end walls define a catch chamber 28
2 which preferably opens upward to receive the latch 30 and
3 downwardly for drainage.

4 The top flange 22 preferably extends beyond both end walls
5 26, 27 and the back sidewall 24 for engagement with the upper
6 surface 32 of the bed 16 when the casing 20 is located within
7 the opening in the bed 16. The top flange 22 may be secured to
8 the bed 16 by welding, screws or any other conventional means.
9 The catch pin 34 is secured to and extends between the
10 sidewalls 24 of the casing 20 about midway between the end
11 walls 26 and 27.

12 The latch assembly 10 has a backing plate 36 which is
13 secured to the rear surface of the door 12 adjacent the lower
14 edge thereof by conventional means such as bolts, rivets or
15 weldment. Rigidly secured to the backing plate 36 is axle 38
16 defining an axis of rotation for the handle 40 and the catch
17 30. The handle 40 and the catch 30 are rotatably supported on
18 axle 38 to allow pivotal movement between a latched and an
19 unlatched position. The handle 40 extends substantially
20 radially from hub 42. The distal end 44 of the handle includes
21 an integrally formed depending tab 46 having an aperture 48
22 drilled generally parallel to the handle. Also extending from
23 the hub 42 is an elongated arcuate hook 30 having a slightly
24 cammed inner surface 50.

1 An unlatched keeper 52 is pivotally mounted upon a pivot
2 pin 54 which is rigidly mounted to the backing plate 36. The
3 keeper 52 has a hook 56 at one end which is engageable with the
4 hub 42 to maintain the latch means in an unlatched position.

5 A latched keeper 58 is substantially flat and has an
6 integral hub 60 pivotally mounted on pivot pin 62. The pivot
7 pin is rigidly secured to the backing plate 36. A downwardly
8 and frontwardly projecting flange 64 is integrally formed on
9 the hub 60. The flange has an opening 66 which aligns with
10 aperture 48 in the depending tab 46 of handle 40 when the latch
11 means is in a latched position, for receiving a conventional U-
12 shaped shackle lock 66.

13 Referring to FIGS. 1 through 3, in order to alleviate the
14 problems associated with cargo theft from cargo containers
15 having upward acting doors, the present invention provides a
16 method and kit for modifying the pivoting latch as set forth in
17 Figure 1. The method of modification generally includes
18 removing the latched keeper 58 from the backing plate 36 by
19 conventional means such as grinding, torch, drilling or the
20 like. Thereafter, attaching the sliding bolt lock 70 of the
21 instant invention kit to the backing plate 36 adjacent to the
22 distal end portion 44 of the handle 40 when the handle is in
23 the latched position. The sliding bolt lock 70 comprises a
24 body portion 72 and a sliding bolt member 74, the sliding bolt

1 member being movable between a locked position and an unlocked
2 position. Moving the sliding bolt member between the locked
3 and the unlocked positions engages and disengages respectively
4 the aperture 48 in the depending tab 46 when the handle 40 is
5 in the latched position for positively preventing movement or
6 allowing movement respectively of the handle. The sliding bolt
7 lock 70 may include safety features such as multi-element pin
8 assemblies and/or cooperating computer chips in the lock
9 cylinder and/or key. Each lock may also include an ownership
10 identification card (not shown) that includes information
11 required to make additional keys and/or digital information
12 required to open the sliding bolt lock. Such sliding bolt
13 locks are sold by Cisa Inc. of Chicago, Illinois and Mul-T-Lock
14 Ltd of Yavne, Israel.

15 For securing the sliding bolt lock 70 to the backing plate
16 36, a plurality of L-shaped tabs 76 may be secured to the body
17 portion 72 of the lock. Each of the L-shaped tabs 76 include
18 a vertical portion 78 and a horizontal portion 80. The
19 vertical portions 78 are preferably secured to the body portion
20 72 of the sliding bolt lock by welding; alternatively, other
21 means well known in the art such as rivets or threaded
22 fasteners may be utilized. In a further alternative embodiment
23 the tabs 76 may be integrally formed to the lock body 72. The
24 horizontal portion 80 of the tabs 76 includes at least one

1 aperture 82 therethrough for attachment to the lower portion of
2 the upwardly acting door 12. The horizontal portion 80 of the
3 tabs 76 are preferably attached to the lower portion of the
4 door via carriage type bolts 84. Alternatively, other
5 fasteners and/or weldments well known in the art may be
6 utilized to secure the tabs to the backing plate 36 and/or the
7 lower portion of the door 12.

8 Referring to FIGS. 5 and 6, an alternative embodiment the
9 lock is assembly is provided with a lock casing 90 for
10 releasably securing the sliding bolt lock 70 (FIG. 2) adjacent
11 to the end portion 44 of the handle 40. The lock casing 90
12 includes an inner surface 92 and an outer surface 98, the inner
13 surface 92 having a generally conjugate shape to the body
14 portion 72 of the sliding bolt lock. The lock casing 90
15 includes an aperture 100, the aperture is adapted to cooperate
16 with a spring pin 102 incorporated into the body portion 72 of
17 the sliding bolt lock. Depressing the spring pin 102, allows
18 the body portion 72 to be removed from the lock casing 90 when
19 the sliding bolt 74 is in an open position, yet secures the
20 lock body within the lock casing 90 to prevent accidental loss
21 or misappropriation when the sliding bolt 74 is in a locked
22 position. The outer surface 98 of the lock casing 90 includes
23 a plurality of L-shaped tabs 76 secured thereto, the L-shaped
24 tabs being constructed and arranged for attachment to a lower

1 portion of the upwardly acting door 12. Preferably each of the
2 L-shaped tabs include a vertical portion 78 and a horizontal
3 portion 80, wherein the vertical portion 78 is preferably
4 secured to the outer surface 98 of the lock casing 90 via
5 weldment and the horizontal portion 80 includes at least one
6 aperture 82 therethrough. In further alternative embodiments,
7 other means well known in the art such as rivets or threaded
8 fasteners may be utilized to attach the vertical portion of the
9 L-shaped tabs to the outer surface 98 of the lock casing 90.
10 In a further alternative embodiment, the L-shaped tabs 76 may
11 be integrally formed onto the lock casing 90. In the preferred
12 embodiments the casing may be constructed of materials well
13 known in the art which may include, but should not be limited
14 to metals such as steel, hardened steel, armor plated steel,
15 aluminum, titanium and the like.

16 All patents and publications mentioned in this
17 specification are indicative of the levels of those skilled in
18 the art to which the invention pertains. All patents and
19 publications are herein incorporated by reference to the same
20 extent as if each individual publication was specifically and
21 individually indicated to be incorporated by reference.

22 It is to be understood that while a certain form of the
23 invention is illustrated, it is not to be limited to the
24 specific form or arrangement herein described and shown. It

1 will be apparent to those skilled in the art that various
2 changes may be made without departing from the scope of the
3 invention and the invention is not to be considered limited to
4 what is shown and described in the specification.

5 One skilled in the art will readily appreciate that the
6 present invention is well adapted to carry out the objectives
7 and obtain the ends and advantages mentioned, as well as those
8 inherent therein. The embodiments, methods, procedures and
9 techniques described herein are presently representative of the
10 preferred embodiments, are intended to be exemplary and are not
11 intended as limitations on the scope. Changes therein and other
12 uses will occur to those skilled in the art which are
13 encompassed within the spirit of the invention and are defined
14 by the scope of the appended claims. Although the invention
15 has been described in connection with specific preferred
16 embodiments, it should be understood that the invention as
17 claimed should not be unduly limited to such specific
18 embodiments. Indeed, various modifications of the described
19 modes for carrying out the invention which are obvious to those
20 skilled in the art are intended to be within the scope of the
21 following claims.

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